

ROLLFORM OFFSET

for thick turret B station

DESCRIPTION

RollFORM tooling are an evolution of our JetFORM range for high speed deformation processing on punch press machines.

An efficient solution for emboss and offsets production on sheet metal, RollFORM tooling grants costs reduction with interchangeable inserts.

Insert sets to work on a wide range of materials and designed to be used on specific material and thickness.

Standard insert sets are designed to produce a mm 3,2 height deformation, while special insert sets are designed for heights between mm 1,5 and 4,7.

RollFORM tooling require hydraulic or electrical punching machines with ram strike control and proper software.

TECHNICAL INFORMATION

Complete Tool: FBB69200BJ
Housing: thick turret B station
Inserts: interchangeable
Minimum Thickness: mm 0,8
Maximum Thickness: mm 2,5
Minimum Radius of Curvature: mm 25

