

# T-DRILL

## PLUS 100 COLLARING SYSTEM

Portable pipe collaring system for  
stainless steel and copper



IT'S THE TOOLS  
THAT SAY HOW GOOD YOU ARE.

# PLUS 100 COLLARING SYSTEM

## DO IT WITH T-DRILL

CUT COSTS - IMPROVE QUALITY - INCREASE PROFIT.

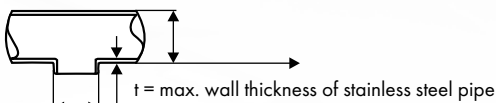
- Only one welded/brazed joint
- No pipe cutting
- No T-fittings
- Collar variation flexibility
- Less chance for leaks or call-backs
- Minimized inspection cost
- Improved flow characteristics
- Applicable for variety of materials

## PLUS 100 System for stainless steel and copper

Used with T-60 heavy duty collaring machine PLUS100 attachment increases T-60's collaring capacity up to 114mm. It is a natural addition to T-DRILL's portable machine family always when doing reducing tee joints in main run tube.

By eliminating two welded (sst) or brazed (Cu) joints it will give you a comparable quality and flexibility to commercial tee fittings on the job site or in the fabrication shop.

## Operating range

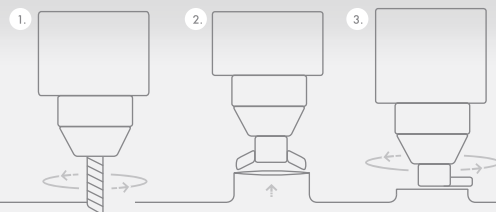


BRANCH PIPE O.D.	RUN PIPE O.D.						
	60.3 mm	76.1 mm	88.9 mm	114.3 mm	139.7 mm	168.3 mm	219.1 mm
60.3 mm	3.05	3.05	3.05	3.05	3.05	3.05	3.05
76.1 mm		3.05	3.05	3.05	3.05	3.05	3.05
88.9 mm			3.05	3.05	3.05	3.05	3.05
114.3 mm				3.05	3.05	3.05	3.05



## T-DRILL PROCESS

1. Milling, 2. Collaring, 3. Trimming



MANUFACTURER:

**T-DRILL**

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