



# T-DRILL

ND-54

Branch Tube End Notcher/Dimpler

IT'S THE TOOLS  
THAT SAY HOW GOOD YOU ARE.

# ND-54

## TUBE END NOTCHER

### DO IT WITH T-DRILL

CUT COSTS - IMPROVE QUALITY - INCREASE PROFIT.

- Easy to use
- Reduces the assembly time
- Only few moving parts - reliable
- Service free
- Automatically correct position for brazing
- Double dimple for quality control
- No flow restriction
- No external power supply

### ND-54

The T-DRILL ND-54 is an easy to use tube notching and dimpling tool. It notches the branch tube end and simultaneously places dimples to act as a depth stop and point of inspection.

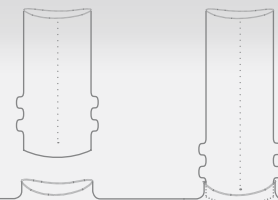
The result is a "foolproof" joint with good flow characteristics. ND-54 is commonly used with T-DRILL tee-forming machines T-35 and T-60

### Operating range

mm	12	14 - 16	18 - 19	22	28	35	42	54
IN/OD	1/2	5/8	3/4	7/8	1 1/8	1 3/8	1 5/8	2 1/8



## T-DRILL PROCESS



MANUFACTURER:

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